

Standard Linear tables TC series

The tables manufactured by Meccanica Besnatese range from small to large-size systems, in compliance with standard instructions. Just as for manufacturing on third parties account, the company is ready to accomplish mass-produced work orders in a limited number up to single units.

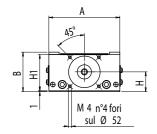
The components in use are purchased from the most qualified suppliers to offer customers a top-quality finished product for easy replacement.

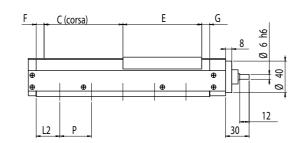
The tables included in the catalogue are generally used for positioning and handling light objects and if no high level of accuracy and rigidity is required, they can offer an excellent quality/price ratio.

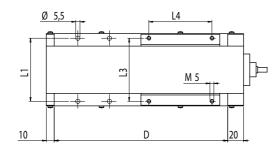


Anodized aluminium structure, ball screw control, guides with bearing sliders, sheet rigid protections

OVERALL DIMENSIONS AND FASTENING







TYPE OF TABLE		Dimensions (mm)												
		Α	В	С	D	E	F-G	н	H1	L1	L2	Р	L3	L4
	100			100	220	100	10	25	46	80	2x30	4x40	80	80
TC 90	200	90	50	200	320						2x40	3x80		
	300			300	420						2x50	4x80		
	120			120	280	400	20	35	62	100	2x40	4x50	100	100
TC 120	220	120	66	220	380							3x100		
	320	120		320	480	120						4x100		
	420			420	580							5x100		

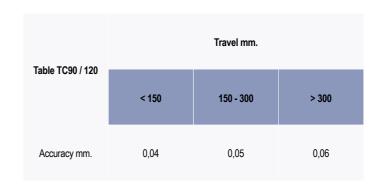
FEATURES OF THE SCREWS

TABLE	Type of	D'	D'Orbono	Accuracy	e/300	Max. axial	Load (N)		
IAB	LE	screw	Diam. mm	Pitch mm.	Accuracy rating	mm	clearance mm.	stat.	dyn.
TC 9	90	rettif.	rettif. 16	5 IT7	IT7	0.06	0.00	4000	4000
TC 1	20				0,06	0,02	4900	4000	

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MOVEMENT LINEARITY ACCURACYS



Measurement on the horizontal or vertical surface of the table; maximum values expressed in millimetres

TOTAL WEIGHTS AND WEIGHTS OF THE TROLLEYS, ACCORDING TO TRAVELS EXPRESSED IN KG.

TYPE OF TABLE	Travel mm.						
TC 90	100	200	300				
Total weight Kg	2,9	3,5	4,1				
Trolley weight Kg	0,9						
TC 120	120	220	320	420			
Total weight Kg	4,5	5,5	6,5	7,5			
Trolley weight Kg	1,15						

- 1. **Linear velocity** of the table: max. 300 mm/sec.
- 2. **Repositioning repeatability**: +/- 0.03 mm
- 3. **Resolution:** according to the controlling and measuring system in use (e.g. pitch 8/400 pulses per revolution = 0.02 mm)

Accessories UPON REQUEST

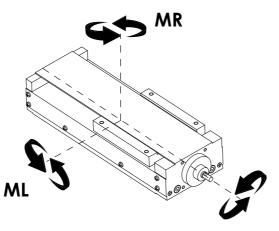
- Motor support
- Direct assembly: support + joint for motor connection
- Indirect assembly: by means of a drive plate with pulleys and a positive drive belt, velocity ratio 1:1 1:2 or others.
- Assembly of tables in the x-y position.
- This type of assembly can be directly accomplished by overlapping the base of a table on the trolley of another one without any intermediate element.
- Limit stop (for mod. Tc120 only)
- 2 inductive proximity switches applied inside the table + flying cable.

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ADMISSIBLE TORQUES (NM)

TABLE	M	IT	M	IR	ML		
IABLE	St.	Dyn.	St.	Dyn.	St.	Dyn.	
Tc90	15	9	32	19	14	8,5	
Tc120	25	15	49	29	19	11,5	



APPLICABLE LOADS (N)

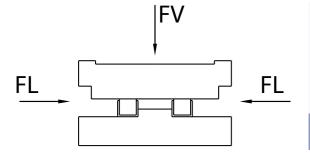


TABLE	F	v	FL		
IADLE	St.	Dyn.	St.	Dyn.	
Tc90	600	360	1300	780	
Tc120	720	430	1620	970	

Note:

The loads specified by the tables shall be considered as maximum theoretical values; apply coefficients of reduction (0.2 - 0.5), considering the maximum speed, the frequency of movements, the system rigidity and accuracy.

Notes	
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Certified according to EN 9100:2018, AS9100D, JISQ 9100:2016 ISO 9001:2015



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